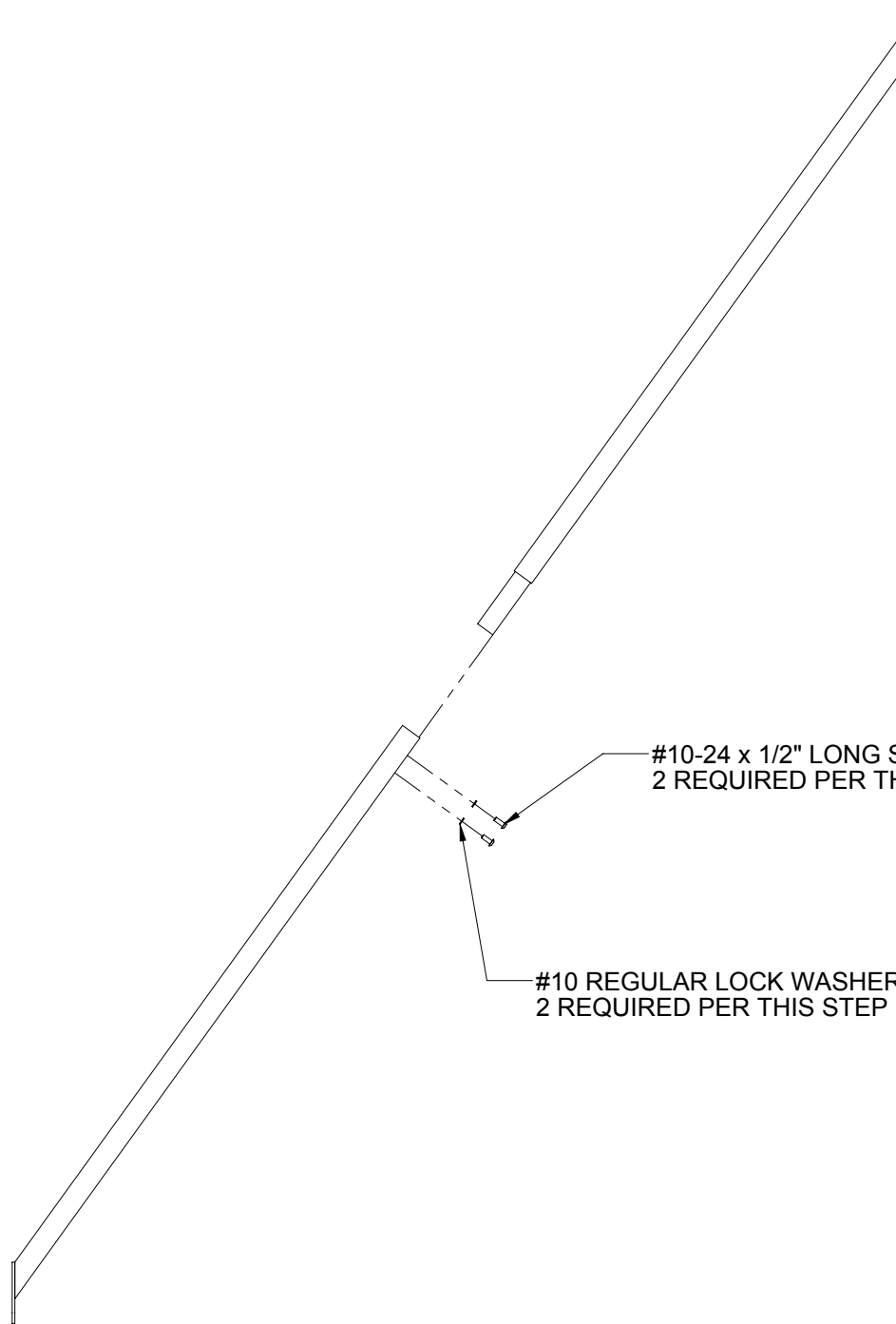




#10-24 x 1/2" LONG SOCKET BUTTON HEAD SCREW
2 REQUIRED PER THIS STEP

#10 REGULAR LOCK WASHER
2 REQUIRED PER THIS STEP

Assembly Instructions for
K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W

SHEET 1 OF 3

1/4" SPRING LOCK WASHER
4 REQUIRED PER THIS STEP

1/4" REGULAR WASHER
4 REQUIRED PER THIS STEP

1/4"-20 x 1-5/8" LONG
SOCKET HEX HEAD BOLT
4 REQUIRED PER
THIS STEP

NO THREADING

1/4"-20 HEX NUT
4 REQUIRED PER THIS STEP

THREADED HOLE

3/8"-16 x 1-7/8" LONG
SOCKET HEX HEAD BOLT
1 REQUIRED PER
THIS STEP

Assembly Instructions for
K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W

SHEET 2 OF 3

1/4" REGULAR WASHER
4 REQUIRED PER THIS STEP

1/4" SPRING LOCK WASHER
4 REQUIRED PER THIS STEP

1/4"-20 HEX NUT
4 REQUIRED PER THIS STEP

3/8"-16 x 1-7/8" LONG
SOCKET HEX HEAD BOLT
1 REQUIRED PER
THIS STEP

1/4"-20 x 1-5/8" LONG
SOCKET HEX HEAD BOLT
4 REQUIRED PER
THIS STEP

Assembly Instructions for
K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W

SHEET 3 OF 3